SOFT-SET, FULIY REPOSITIONABLE
PRESSURE SENSITIVE ADHESIVE

## SIGNATURE LINE

# TECHNICAL DATA SHEET 

RESIDENTIAL
MULTI-FAMILY
LIGHT COMMERCIAL
HEAVY COMMERCIAL

## DESCRIPTION

Versatile gets the job done again and again...and again. With its high-tack, fully repositionable design and immediate access for light traffic, it gives you the freedom to move. Versatile has multiple application methods that make it a perfect solution for all your modular flooring needs.

APPROVED FLOORING TYPES
CARPET: Broadloom (6-ft vinyl-backed, double-stick - cushion-to-substrate, HP- \& vinyl-backed), Modular (hard-backed, soft-backed) RESILIENT: Modular (LVP, LVT, VCT), Sheet (fiberglass) WOOD: Cork (underlayment)

## PRECAUTIONARY NOTE:

- Heavy commercial usage for carpet tile only.


## APPROVED SUBSTRATES \& SURFACES

- APA underlayment grade plywood and OSB
- Association grade particleboard
- Cement backer board
- Cementitious and anhydrite screeds
- Concrete and radiant heated subfloors that do not exceed $85^{\circ} \mathrm{F}\left(30^{\circ} \mathrm{C}\right)$
- Existing well-bonded non-cushion-backed vinyl, tile and sheet flooring
- Fully secured cork underlayments
- Gypsum and lightweight concrete (primed with TAYLOR 2025, Zephyr ${ }^{\circledR}$ or Enhance ${ }^{\circledR}$ )
- Terrazzo (properly prepared with all waxes and surface finishes removed)


## SUBSTRATE TESTING

RH - 95\% [ASTM F2170]
pH - 5-10 [ASTM F710]
MVER - 10 Ibs [ASTM F1869]

## PRECAUTIONARY NOTE:

- This product does not form a moisture vapor barrier and will not protect flooring from moisture damage.


## SUBSTRATE \& SURFACE PREPARATION

Follow flooring manufacturer's guidelines. Substrate must be prepared per ASTM F710 standards including, but not limited to the following:

- Concrete floors must be dry, clean, smooth and structurally sound. They shall be free of any foreign materials that might prevent adhesive bond, including dust, dirt, solvent, paint, wax, oil, grease, contaminants from sweeping compounds, residual adhesive, adhesive removers, incompatible sealers, fire-retardant chemicals, fungicides, release agents, alkaline salts, excessive carbonation, laitance, mold, mildew, and curing, sealing, hardening or parting compounds.
- Fill all surface cracks, grooves, depressions, control joints and non-moving joints with moisture resistant patching and self-leveling compounds, allow to fully cure and correct high spots before applying adhesive.
- The substrate, adhesive and flooring must be acclimated in an enclosed building with the HVAC operational at service temperature, between $60-95^{\circ} \mathrm{F}\left(15-35^{\circ} \mathrm{C}\right)$, and between $30-65 \%$ relative humidity, for at least 72 hours prior to, during, and permanently after installation.
- When installing over radiant heated subfloors, turn the heat off for 24 hours before, during and after installation. Failure to turn the heat off may result in shortened working time of the adhesive. When turning radiant heat back on, raise it incrementally, not to exceed a change of more than 5 degrees per hour to a maximum of $85^{\circ} \mathrm{F}\left(29^{\circ} \mathrm{C}\right)$.


## PRECAUTIONARY NOTES:

- Concrete must be placed in strict accordance with applicable standards and specifications. An intact moisture vapor retarder must be present below the concrete (see ASTM E1745), must be fully cured (at least 45 days), without hydrostatic pressure, without pressurized liquid from any source, and free of surface alkaline salt crystallization.
- Flooring must be acclimated per manufacturer's guidelines.


## APPLICATION INSTRUCTIONS

## Follow flooring manufacturer's guidelines for layout, design and any special precautions for installation.

1. Spread adhesive using required tools.
2. Install flooring.

- Wait 30-60 minutes after adhesive is spread to allow flash off. Adhesive will darken to visually cue installer.
- Working time ~24 hours under acceptable temperature and humidity.

3. Roll and cross roll floor with $75-100 \mathrm{lb}$ roller after installation to ensure proper adhesive transfer.

## PRECAUTIONARY NOTE:

- Reseal lid when not in use to protect product.


## REQUIRED TOOLS AND COVERAGE

*Trowel dimensions are width $X$ depth $X$ spacing. Coverage is approximate and may vary depending on porosity of substrate and the angle at which the trowel is held.

| FLOORING TYPES | TOOL* <br> (IMAGES NOT SCALE) |  | ESTIMATED COVERAGE |
| :---: | :---: | :---: | :---: |
| BOND ONLY |  |  |  |
| CARPET: Broadloom (6-ft vinyl-backed, HP \& vinyl-backed) RESILIENT: Modular (LVP, LVT, VCT [non-porous]) | $1 / 16^{\prime \prime} \times 1 / 32^{\prime \prime} \times 1 / 32^{\prime \prime}$ U Notch |  | 220-260 ft²/gal |
| CARPET: Broadloom (double-stick cushion-tosubstrate) Modular (hard-backed, soft-backed) RESILIENT: Modular (LVP, LVT, VCT [porous]) wOOD: Cork (underlayment) | 1/16" $\times 1 / 16^{\prime \prime} \times 1 / 16^{\prime \prime}$ Sq Notch |  | 150-180 ft²/gal |
| RESILIENT: Sheet (fiberglass) CARPET: Broadloom (6-ft vinyl-backed, HP \& vinylbacked) Modular (hard-backed) | 3/8" Short Nap Roller |  | Up to $350 \mathrm{ft}^{2} / \mathrm{gal}$ |

*It is the sole responsibility of the contractor/installer to determine the proper porosity of the subfloor, apply the correct amount of adhesive for the job conditions and ensure that all instructions, procedures and practices are strictly adhered to.

## CLEANING INSTRUCTIONS

While product is still wet: Use a damp cloth and water to remove.
While product is still soft: Use denatured alcohol, mineral spirits, or an adhesive remover/stripper. Always check compatibility on a piece of scrap flooring.

## STORAGE

This product should be stored at temperatures between $50-90^{\circ} \mathrm{F}\left(15-32^{\circ} \mathrm{C}\right)$. While this product is freeze-thaw stable, it is necessary to protect it from freezing. Freeze/thaw stable to $10^{\circ} \mathrm{F}\left(-12^{\circ} \mathrm{C}\right)$.

## CAUTION

DO NOT take internally. If swallowed, DO NOT induce vomiting. Call a physician immediately. KEEP OUT OF REACH OF CHILDREN.

## WARRANTY INFORMATION

For warranty information, call Technical Services at 706-712-5823, visit us on the web at www.tayloradhesives.com or e-mail us at tech@tayloradhesives.com. Flooring manufacturer's and TAYLOR's written pre-installation and installation instructions must be strictly followed or the TAYLOR warranty will be void.

| VERSATILE PRODUCT INFORMATION |  |  |
| :---: | :---: | :---: |
| PRODUCT <br> CHARACTERISTICS | Product Classification | Soft-Set, Fully-Repositionable Pressure Sensitive Adhesive |
|  | Base Chemistry | Hybrid Acrylic |
|  | Curing Method | Evaporation |
|  | Appearance/Color | Light blue (wet), dark teal (dry) |
|  | Odor | Extremely low |
|  | Consistency | Smooth, low viscosity liquid |
|  | Application | Easy troweling/rolling |
|  | Flammability | Non-flammable |
|  | Freeze/Thaw | Stable to $10^{\circ} \mathrm{F}\left(-12^{\circ} \mathrm{C}\right)$ [3 cycles] |
|  | Shelf Life [Unopened Container at $70^{\circ} \mathrm{F}$ ] | 2 years |
| testing | Moisture Control | No |
|  | RH [ASTM F2170] | 95\% |
|  | pH | 5-10 |
|  | MVER [ASTM F1869] | 10 lbs |
|  | Porosity [ASTM F3191] | N/A |
| TIME | Open Time | N/A |
|  | Flash Time | 30-60 min |
|  | Working Time | 24 hrs |
|  | Cure Time | 24 hrs |
|  | Pot Life | N/A |
| traffic | Light Traffic | 0 min |
|  | Heavy Traffic | 24 hrs |
|  | Heavy Rolling Loads | N/A |
| ACOUSTICS* | STC | N/A |
|  | IIC | N/A |
|  | Delta IIC | N/A |
| SUSTAINABILITY | Solvents | No |
|  | Isocyanates | No |
|  | VOC Wet Applied [g/L] [SCAQMD Rule \#1168] | $<11 \mathrm{~g} / \mathrm{L}$ |
|  | Bio-Based Content | Yes |
|  | Post-Consumer Recycled Content | Yes |
|  | Mineral Abundant Content | Yes |
|  | LEED v4/4.1 Points | Contributes to low emitting materials |
|  | Certifications | FloorScore ${ }^{\circledR}$, Green Label Plus ${ }^{\circledR}$, GREENGUARD ${ }^{\circledR}$, Material Health Certificate - Silver |
|  | Transparency | mindful MATERIALS Library, USGBC Member |
| WARRANTY** | Duration (non CFI Certified) | 10-Year Performance Warranty |
|  | Duration (CFI Certified) | Lifetime Performance Warranty |
|  | Coverage | Bond |

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[^0]:     please contact TAYLOR Technical at 706-712-5823.
    **For warranty information, view Product Warranty Certificate.

